

AMENDMENTS TO THE CLAIMS

1. (Canceled)

2. (Cancelled)

3. (Currently amended) A method of making a golf club head  
~~according to claim 1 or 2, said golf club head comprising two metal~~  
~~parts which are connected each other by welding their opposite~~  
~~surfaces, the method comprising~~

making said two metal parts, wherein at least one of said two  
metal parts is provided with a small protrusion along said surface  
to be welded, and

laser welding said opposite surfaces by applying a laser beam  
to at least said protrusion so that the molten material of the  
protrusion penetrates into a gap between the opposite surfaces,  
wherein

the height of the protrusion is in a range of from 0.3 to 1.0 times a thickness (t) of one of the metal parts which is not larger than the thickness of the other.

4. (Currently amended) A method of making a golf club head  
~~according to claim 1 or 2, said golf club head comprising two metal~~  
~~parts which are connected each other by welding their opposite~~  
~~surfaces, the method comprising~~

making said two metal parts, wherein at least one of said two metal parts is provided with a small protrusion along said surface to be welded, and

laser welding said opposite surfaces by applying a laser beam to at least said protrusion so that the molten material of the protrusion penetrates into a gap between the opposite surfaces, wherein

the height H of the protrusion is in a range of from 0.3 to 1.0 times a thickness (t) of one of the metal parts which is not larger than the thickness of the other, and

the maximum width W of the protrusion is a range of from 0.5 to 2.0 times said height H.

5. (Currently amended) A method of making a golf club head according to ~~claim 1~~, said golf club head comprising two metal parts which are connected each other by welding their opposite surfaces, the method comprising

making said two metal parts, wherein at least one of said two metal parts is provided with a small protrusion along said surface to be welded, and

laser welding said opposite surfaces by applying a laser beam to at least said protrusion so that the molten material of the protrusion penetrates into a gap between the opposite surfaces, wherein

the protrusion has a surface 7a substantially align with one of the opposite surfaces to be laser welded, and a surface 7b inclined towards the surface 7a, whereby the protrusion is tapered towards its end.

6. (Currently amended) The A method of making a golf club head according to claim 1, 3 wherein

    said two metal parts are made of different materials.

7. (Currently amended) The A method of making a golf club head according to claim 1, 3 wherein

    said two metal parts are formed through different methods.

8. (Currently amended) The A method of making a golf club head according to claim 7, 3 wherein

    said two metal parts are formed through different methods  
which are casting and plastic forming.

9. (Currently amended) A wood-type golf club head manufactured according to claim 1, 3.

10. (Currently amended) An iron-type golf club head manufactured according to claim 1, 3.

11. (New) The method of making a golf club head according to claim 3, wherein

    said gap between the opposite surfaces to be laser welded is in a range of from 0.1 to 0.5 mm.

12. (New) The method of making a golf club head according to claim 4, wherein

    said two metal parts are made of different materials.

13. (New) The method of making a golf club head according to claim 4, wherein

    said two metal parts are formed through different methods.

14. (New) The method of making a golf club head according to claim 4, wherein

    said two metal parts are formed through different methods which are casting and plastic forming.

15. (New) A wood-type golf club head manufactured according to claim 4.

16. (New) An iron-type golf club head manufactured according to claim 4.

17. (New) The method of making a golf club head according to claim 4, wherein

    said gap between the opposite surfaces to be laser welded is in a range of from 0.1 to 0.5 mm.

18. (New) The method of making a golf club head according to claim 5, wherein

    said two metal parts are made of different materials.

19. (New) The method of making a golf club head according to claim 5, wherein

    said two metal parts are formed through different methods.

20. (New) The method of making a golf club head according to claim 5, wherein

    said two metal parts are formed through different methods which are casting and plastic forming.

21. (New) A wood-type golf club head manufactured according to claim 5.

22. (New) An iron-type golf club head manufactured according to claim 5.

23. (New) The method of making a golf club head according to  
claim 5, wherein

    said gap between the opposite surfaces to be laser welded  
is in a range of from 0.1 to 0.5 mm.